

Amendments to the Specification

Beginning on page 6, line 11 to page 8, line 5, please replace the equations with the following more legible equations:

Equations:

$$\frac{\partial}{\partial t} \left(rw \sqrt{1 + \left(\frac{\partial r}{\partial z} \right)^2} \right) + \frac{\partial}{\partial z} (rwv) = 0, \quad (1)$$

Where,

$$t = \frac{\bar{t}v_0}{r_0}, \quad z = \frac{\bar{z}}{r_0}, \quad r = \frac{\bar{r}}{r_0}, \quad v = \frac{\bar{v}}{v_0}, \quad w = \frac{\bar{w}}{w_0}$$

Axial direction:

$$\frac{2rw[(\tau_{11} - \tau_{22})] + 2r\sigma_{surf}}{\sqrt{1 + (\partial r / \partial z)^2}} + B(r_F^2 - r^2) - 2C_{gr} \int_0^{2_L} rw \sqrt{1 + (\partial r / \partial z)^2} dz - 2 \int_0^{2_L} r T_{drag} dz = T_z \quad (2)$$

Where,

$$T_z = \frac{\overline{T_z}}{2\pi\eta_0\overline{w_0}\overline{v_0}}, \quad B = \frac{\overline{r_0^2} \Delta P}{2\eta_0\overline{w_0}\overline{v_0}},$$

$$\Delta P = \frac{A}{\int_0^{z_L} \pi \overline{r^2} d\overline{z}} - P_a, \quad \tau_{ij} = \frac{\overline{\tau_{ij}}\overline{r_0}}{2\eta_0\overline{v_0}}$$

$$C_{gr} = \frac{\overline{\rho g r_0^2}}{2\eta_0\overline{v_0}}, T_{drag} = \frac{\overline{T_{drag}}\overline{r_0^2}}{2\eta_0\overline{v_0}\overline{w_0}}, \sigma_{surf} = \frac{\overline{\sigma_{surf}}\overline{r_0}}{2\eta_0\overline{v_0}\overline{w_0}}$$

Circumferential direction:

$$B = \left(\frac{[-w(\tau_{11} - \tau_{22}) + 2\sigma_{surf}](\partial^2 r / \partial z^2)}{[1 + (\partial r / \partial z)^2]^{3/2}} + \frac{w(\tau_{33} - \tau_{22}) + 2\sigma_{surf}}{\tau \sqrt{1 + (\partial r / \partial z)^2}} - C_{gr} \frac{\partial r / \partial z}{\sqrt{1 + (\partial r / \partial z)^2}} \right)$$

(3)

Constitutive Equation:

$$K\boldsymbol{\tau} + De \left(\frac{\partial \boldsymbol{\tau}}{\partial t} + \mathbf{v} \cdot \nabla \boldsymbol{\tau} - \mathbf{L} \cdot \boldsymbol{\tau} - \boldsymbol{\tau} \cdot \mathbf{L}^T \right) = 2 \frac{De}{De_0} \mathbf{D}, \quad (4)$$

where $K = \exp[\varepsilon De \text{tr } \boldsymbol{\tau}]$, $\mathbf{L} = \nabla \mathbf{v} - \xi \mathbf{D}$, $2\mathbf{D} = (\nabla \mathbf{v} + \nabla \mathbf{v}^T)$, $De_0 = \frac{\lambda \bar{v}_0}{r_0}$, $De = De_0 \exp \left[k \left(\frac{1}{\theta} - 1 \right) \right]$.

Energy Equation:

$$\frac{\partial \theta}{\partial t} + \frac{v}{\sqrt{1 + (\partial r / \partial z)^2}} \frac{\partial \theta}{\partial z} + \frac{U}{w} (\theta - \theta_c) + \frac{E}{w} (\theta^4 - \theta_\infty^4) = 0, \quad (5)$$

Where,

$$\theta = \frac{\bar{\theta}}{\theta_0}, \quad \theta_c = \frac{\bar{\theta}_c}{\theta_0}, \quad \theta_\infty = \frac{\bar{\theta}_\infty}{\theta_0}, \quad U = \frac{\bar{U} \bar{r}_0}{\rho C_P \bar{w}_0 \bar{v}_0},$$

$$E = \frac{\varepsilon_m \sigma_{SB} \bar{\theta}_0^4 \bar{r}_0}{\rho C_P \bar{w}_0 \bar{v}_0 \theta_0}$$

Boundary conditions:

$$v = w = r = \theta = 1, \quad \tau = \tau_0 \quad \text{at } z = z_0, \quad (6a)$$

$$\frac{\partial r}{\partial t} + \frac{\partial r}{\partial z} \frac{v}{\sqrt{1 + (\partial r / \partial z)^2}} = 0, \quad \frac{v}{\sqrt{1 + (\partial r / \partial z)^2}} = D_R,$$

$$\theta = \theta_F \quad \text{at } z = z_F. \quad (6b)$$

Beginning on page 12, line 13 to page 14, line 6, please replace the equations with the following more legible equations:

Equations:

$$\frac{\partial}{\partial t} \left(r w \sqrt{1 + \left(\frac{\partial r}{\partial z} \right)^2} \right) + \frac{\partial}{\partial z} (r w v) = 0, \quad (1)$$

Where,

$$t = \frac{\bar{t} \bar{v}_0}{\bar{r}_0}, \quad z = \frac{\bar{z}}{\bar{r}_0}, \quad r = \frac{\bar{r}}{\bar{r}_0}, \quad v = \frac{\bar{v}}{\bar{v}_0}, \quad w = \frac{\bar{w}}{\bar{w}_0}$$

Axial direction:

$$\frac{2rw[(\tau_{11} - \tau_{22})] + 2r\sigma_{surf}}{\sqrt{1 + (\partial r / \partial z)^2}} + B(r_F^2 - r^2) - 2C_{gr} \int_0^{2L} rw \sqrt{1 + (\partial r / \partial z)^2} dz - 2 \int_0^{2L} r T_{drag} dz = T_z \quad (2)$$

Where,

$$T_z = \frac{\bar{T}_z}{2\pi\eta_0\bar{w}_0\bar{v}_0}, \quad B = \frac{\bar{r}_0^2 \Delta P}{2\eta_0\bar{w}_0\bar{v}_0},$$

$$\Delta P = \frac{A}{\int_0^{2L} \pi \bar{r}^2 d\bar{z}} - P_a, \quad \tau_{ij} = \frac{\bar{\tau}_{ij}\bar{r}_0}{2\eta_0\bar{v}_0}$$

$$C_{gr} = \frac{\overline{\rho g r_0^2}}{2\eta_0 v_0}, T_{drag} = \frac{\overline{T_{drag} r_0^2}}{2\eta_0 v_0 w_0}, \sigma_{surf} = \frac{\overline{\sigma_{surf} r_0}}{2\eta_0 v_0 w_0}$$

Circumferential direction:

$$B = \left(\frac{[-w(\tau_{11} - \tau_{22}) + 2\sigma_{surf}](\partial^2 r / \partial z^2)}{[1 + (\partial r / \partial z)^2]^{3/2}} + \frac{w(\tau_{33} - \tau_{22}) + 2\sigma_{surf}}{\tau \sqrt{1 + (\partial r / \partial z)^2}} - C_{gr} \frac{\partial r / \partial z}{\sqrt{1 + (\partial r / \partial z)^2}} \right) \quad (3)$$

Constitutive Equation:

$$K\boldsymbol{\tau} + De \left(\frac{\partial \boldsymbol{\tau}}{\partial t} + \mathbf{v} \cdot \nabla \boldsymbol{\tau} - \mathbf{L} \cdot \boldsymbol{\tau} - \boldsymbol{\tau} \cdot \mathbf{L}^T \right) = 2 \frac{De}{De_0} \mathbf{D}, \quad (4)$$

where $K = \exp[\varepsilon De \text{tr } \boldsymbol{\tau}]$, $\mathbf{L} = \nabla \mathbf{v} - \xi \mathbf{D}$, $2\mathbf{D} = (\nabla \mathbf{v} + \nabla \mathbf{v}^T)$, $De_0 = \frac{\lambda \bar{v}_0}{r_0}$, $De = De_0 \exp \left[k \left(\frac{1}{\theta} - 1 \right) \right]$.

Energy Equation:

$$\frac{\partial \theta}{\partial t} + \frac{v}{\sqrt{1 + (\partial r / \partial z)^2}} \frac{\partial \theta}{\partial z} + \frac{U}{w} (\theta - \theta_c) + \frac{E}{w} (\theta^4 - \theta_\infty^4) = 0, \quad (5)$$

Where,

$$\theta = \frac{\bar{\theta}}{\bar{\theta}_0}, \quad \theta_c = \frac{\bar{\theta}_c}{\bar{\theta}_0}, \quad \theta_\infty = \frac{\bar{\theta}_\infty}{\bar{\theta}_0}, \quad U = \frac{\bar{U}\bar{r}_0}{\rho C_P \bar{w}_0 \bar{v}_0},$$

$$E = \frac{\varepsilon_m \sigma_{SB} \bar{\theta}_0^4 \bar{r}_0}{\rho C_P \bar{w}_0 \bar{v}_0 \theta_0}$$

Boundary conditions:

$$v = w = r = \theta = 1, \quad \tau = \tau_0 \quad \text{at } z = z_0, \quad (6a)$$

$$\frac{\partial r}{\partial t} + \frac{\partial r}{\partial z} \frac{v}{\sqrt{1 + (\partial r / \partial z)^2}} = 0, \quad \frac{v}{\sqrt{1 + (\partial r / \partial z)^2}} = D_R,$$

$$\theta = \theta_F \quad \text{at } z = z_F. \quad (6b)$$